

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **DEA Metalltechnik Sp. z o.o.**

**Borzym 53  
74-100 Gryfino  
POLAND**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of parts for railway vehicles CL1  
(supporting equipment and underfloor containers, doors)

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.1, 1.2 1.2, 10.1	t = 1.8 - 20 mm t = 5 - 12 mm	BW FW
141	8.1	t = 1.8 - 7.2 mm	BW

**Responsible welding coordinator:** Wieslaw Pietras (IWE) [external] born: 14.06.1953

**Deputy with equal rights:** Dipl.-Ing. Artur Waszczyk (IWE) born: 10.08.1987

**Deputy:** -

**Certificate no.:** TÜVNORD/15085/CL1/212/2/14

**File reference:** 8118321375 TN3594

**Valid:** from 18.04.2020 to 17.04.2023

**Issued on:** 24.08.2020

**Auditor:** KRULISZ  
General regulations (see reverse)



Zabrocki  
certification body

Certificate no.: TÜVNORD/15085/CL1/212/2/14

**Comments:**

Authorized for performing, evaluation and approval of qualification tests of welders and approval testing of welding operators, production weld tests and tests for the approval of welding instructions is: Mr. Wieslaw Pietras and Artur Waszczyk

**General regulations**

It apply the conditions of the standard EN 15085-2:2007, section 7.  
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.  
To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required:  
<https://www.tuev-nord.de/en/customer-login/digital-signature/>